Model 515

Application SC02

Steam
Flow Computer

for Volumetric Analog Flowmeters

Features

- **Tailored for volumetric analog flow input such as vortex flowmeters**
- **Allows for stacked flow inputs**
- **Uses IAPWS-IF97 steam calculation**
- **Suitable for Water, Saturated and Superheated steam applications**
- **Allows for Specific Enthalpy (initial energy) offset**
- **Selection of Detail or Basic main menu to suit operator and application**
- **Selection of second language and user tags**
- **RTC logging with over 1000 entries**
- **Programmable pulse width and scaling of pulse output**
- **4-20 mA retransmission**
- **RS232 and RS485 or Ethernet (optional) serial ports**
- **Modbus RTU, Printer and other serial port protocols**

Overview

The 515 SC02 application measures the volume, mass and energy content of steam by using an analog volumetric flow in conjunction with a temperature and/or pressure input.

A selection of various modes makes it suitable for many steam applications. The flowmeter input signal can be selected as either 0-5V, 1-5V or 4-20 mA. Minimum and maximum points are programmed and non-linear correction points can be used to better reflect the flowmeter's behaviour.

The instrument calculates the mass flow and energy according to the IAPWS Industrial Formulation (1997) for the thermodynamic properties of steam. The equations use the pressure and temperature values to determine the specific volume and the specific enthalpy. A specific enthalpy adjustment can be used to offset any initial energy.

Calculations

The steam energy calculations are based on the IAPWS Industrial Formulation (1997).

Superheated steam regions are:

0°C < t < 800°C   P < 100 MPa
32°F < t < 1472°F   P < 14500 psia

800°C < t < 2000°C   P < 10 MPa
1472°F < t < 3632°F   P < 1450 psia

Saturated steam regions are:

0°C < t < 374°C (critical temperature)
32°F < t < 705°F

P < 22 MPa (critical pressure)
P < 3190 psia

Water region is:

0°C < t < $t_{saturation}$ at system pressure
32°F < t < $t_{saturation}$ at system pressure

Formulas

Mass flow = Volume flow / Specific volume
Energy flow = Mass flow × Net SE

Net SE = SE - SEadj (if SE > SEadj otherwise 0)
(SE = Specific Enthalpy)

Analog Input 2 — Pressure Transmitter (P)
Analog Input 3 — Flowmeter
Analog Input 1 — Temperature Transmitter (T)
Steam Flow

A c c u r a c y   •   Q u a l i t y   •   P e r f o r m a n c e
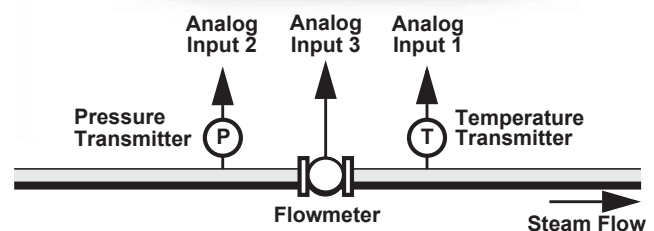
Displayed Information

The front panel display shows the current values of the input variables and the results of the calculations. A list of the variables for this application and their type (total or rate) is shown at the end of this document.

The instrument can be supplied with a real-time clock for data logging of over 1000 entries of the variables as displayed on the main menu.

Communications

There are two communication ports available as follows:

- COM-1 RS-232 port
- COM-2 RS-485 port (optional) or Ethernet (optional)

All types of ports can be used for remote data reading, while RS-232 and RS-485 serial ports can be used for printouts and for uploading and downloading of the application software to the instrument.

Isolated Outputs

The opto-isolated outputs can re-transmit any main menu variable. The type of output is determined by the nature of the assigned variable. Totals are output as pulses and rates are output as 4-20mA signals. One output is standard, a second output is available as an option.

Relay Outputs

The relay alarms can be assigned to any of the main menu variables of a rate type. The alarms can be fully configured including hysteresis. Two relays are standard with two additional relays available as an option.

Software Configuration

The instrument can be programmed to suit the particular application needs and the flexible I/O can be assigned as required. Program settings can be changed either via the front panel (depending on assigned access levels) or via the 500 Series Program Manager (500-PM software).
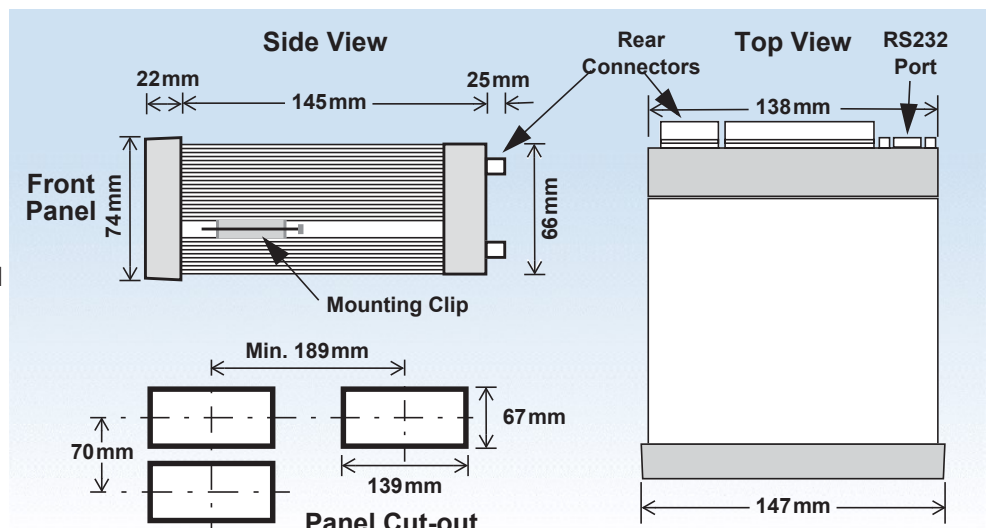
The instrument stores all set-up parameters, totals and logged data in non-volatile memory with at least 30 years retention.

Analog Input Types

Any analog input can be set to accept a 4-20mA, 0-5V or 1-5V signal, while any inputs assigned to a temperature sensor can also be set to accept a PT100 or PT500 signal.

Terminal Designations

	Terminal Label		Designation	Comment
3	SG	-	Signal ground	
5	EXC V	2+	Excitation Term 2+	For AINP1 RTD Input
7	AINP1	+	Analog Input ch 1 (+)	Temperature Input
8		-	Analog Input ch 1 (-)	
9	AINP2	+	Analog Input ch 2 (+)	Pressure Input
10		-	Analog Input ch 2 (-)	
11	AINP3	+	Analog Input ch 3 (+)	Main or Low Flow Input
12		-	Analog Input ch 3 (-)	
13	AINP4	+	Analog Input ch 4 (+)	High Flow Stacked Input
14		-	Analog Input ch 4 (-)	
15	Vo	+	8-24 volts DC output	Overload protected
16	G	-	DC Ground	
17	Vi	+	DC power input	DC power in 12-28V
18	SH	E	Shield terminal	
19	RS485	+	RS485 (+)	Optional RS485 port may be replaced by Ethernet port.
20	COM-2	-	RS485 (-)	
21	port	G	RS485 ground	
22	LOGIC INPUTS	1+	Switch 1	
23		2+	Switch 2	
24		3+	Switch 3	Remote Reset
25		4+	Switch 4	CAL Switch – In field access protection
26		C-	Signal ground	
27	OUT1	+	Output ch 1 (+)	
28		-	Output ch 1 (-)	
29	OUT2	+	Output ch 2 (+)	
30		-	Output ch 2 (-)	
31		RC	Relay Common 1-2	Term 31 - Common 1-4 on legacy option card
32	RELAYS	R1	Relay 1	
33		R2	Relay 2	
34		R3	Relay 3	
35		R4	Relay 4	
36		RC	Relay common 3-4	Term 36 only available on new style option card
E	AC MAINS	E	Mains ground	AC power in 100-240VAC
N		N	Mains neutral	
A		A	Mains active	
RS232 COM-1 port			9-pin serial port	

Dimension Drawings

Part Number

515.XXXXXX-SC02
see **Product Codes** to select required features

Default Application software:
515-SC02-000000

Side View

22mm | 145mm | 25mm
74mm | 66mm
Front Panel
Mounting Clip

Min. 189mm
70mm | 67mm
139mm
Panel Cut-out

Rear Connectors | Top View | RS232 Port
138mm
147mm

Specifications

Operating Environment

Temperature	+5°C to +40°C (standard - no coating) -20°C to +60°C (with conformal coating) -30°C to +60°C (ExD housing with heater)
Humidity	0 to 95% non condensing (conformal coating) 5% to 85% non condensing (no coating)
Power Supply	100-240 V AC (+/-10%) 50-60 Hz (+/-10%) or 12-28 V DC
Consumption	10W (max) Overvoltage category II
Protection	Sealed to IP65 (Nema 4X) when panel mounted
Dimensions **(panel option)**	147mm (5.8") width 74mm (2.9") height 170mm (6.6") depth (behind the panel)

Display

Type	Backlit LCD with 7-digit numeric display and 11-character alphanumeric display
Digits	15.5mm (0.6") high
Characters	6mm (0.24") high
LCD Backup	Last data visible for 15min after power down
Update Rate	0.3 second

Non-volatile Memory

Retention	> 30 years
Data Stored	Setup, Totals and Logs

Approvals

Interference	CE compliance
Enclosure	IECEx, ATEX and CSA approved enclosures available for hazardous areas

Real Time Clock (Optional)

Battery Type	3 volts Lithium button cell - For Issue 7 option card, type CR2450N manufactured by Renata only - For conformal coated 'C' version, type BR2032 manufactured by Panasonic only - For non-conformal coated versions, type BR2032 and CR2032 manufactured by Panasonic or Sony
Battery Life	5 years (typical)

Analog Input (General)

Overcurrent	100mA absolute maximum rating (30mA for 4-20mA inputs)
Update Time	< 1.0 sec
Configuration	RTD, 4-20mA, 0-5V and 1-5V input
Non-linearity	Up to 20 correction points (some inputs)

RTD Input

Sensor Type	PT100 & PT500 to IEC 751
Connection	Four Wire
Range	-200°C to 350°C -200°C to 800°C (PT100 extended range)
Accuracy	0.1°C typical 0.2°C typical (PT100 extended range)

4-20mA Input

Impedance	100 Ohms (to common signal ground)
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

0-5 or 1-5 Volts Input

Impedance	10MOhms (to common signal ground)
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

Logic Inputs

Signal Type	CMOS, TTL, open collector, reed switch
Overvoltage	30V maximum

Relay Output

No. of Outputs	2 relays plus 2 optional relays
Voltage	250 volts AC, 30 volts DC maximum (solid state relays use AC only)
Current	3A maximum - mechanical relays 1.5A maximum - solid state relays

Communication Ports

Ports	COM-1 RS-232 port COM-2 RS-485 or Ethernet port (optional)
Baud Rate	2400 to 19200 baud
Parity	Odd, even or none
Stop Bits	1 or 2
Data Bits	8
Protocols	ASCII, Modbus RTU, Modbus TCP/IP (Ethernet Port), Printer

Transducer Supply

Voltage	8 to 24 volts DC, programmable
Current	70mA @ 24V, 120mA @ 12V maximum
Protection	Power limited output

Isolated Output

No. of Outputs	2 configurable outputs
Configuration	Pulse/Digital or 4-20mA output

Pulse/Digital Output

Signal Type	Open collector
Switching	200mA, 30 volts DC maximum
Saturation	0.8 volts maximum
Pulse Width	Programmable: 10, 20, 50, 100, 200 or 500ms

4-20mA Output

Supply	9 to 30 volts DC external
Resolution	0.05% full scale
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

Important: Specifications are subject to change without notice.

Ordering Information

Product Codes

Model	Supplementary Code							Description
515	**.**						**- SC02**	
Enclosure	1							Panel mount enclosure
	2							Field mount enclosure (NEMA 4X / IP66)
	3/5							Explosion proof Ex d (IECEx/ATEX), metric glands (5 specifies heater)
	4/6							Explosion proof Ex d (CSA), NPT glands (6 specifies heater)
Output Options		0						4 logic inputs, 1 isolated output, 2 relays (only relay type 1 is available), RS232 (DB9) communication port
		1						4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) and RS485 communication ports
		2						4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) & Ethernet communication ports
Relay Type			1					Electromechanical relays only
			2					2 electromechanical relays (1-2) and 2 solid state relays (3-4)
			3					Solid state relays only
Power Supply				U				Inputs for 12-28VDC and 100-240 VAC, 50-60Hz *(Previous Models: A = 110/120 VAC, E = 220/240 VAC)*
				D				Input for 12-28VDC power only
Display Panel Option					S			Standard option (now with backlight & LCD backup) *(original Full option: F, with Infra-Red comms, no longer available)*
PCB Protection						C		**Conformal coating** - required for maximum environmental operating range. Recommended to avoid damage from moisture and corrosion.
						N		**None** - suitable for IEC standard 654-1 Climatic Conditions up to Class B2 (Heated and/or cooled enclosed locations)
Application Pack Number							SC02	Defines the application software to be loaded into the instrument

Example full product part number is 515.111USC-SC02 (this is the number used for placing orders).

Main Menu Variables

Main Menu Variables	Default Units	Preferred Units	Variable Type
Energy	MWh		Total
Power	MW		Rate
Volume	m^3		Total
Volume Flowrate	m^3/min		Rate
Mass	kg		Total
Mass Flowrate	kg/min		Rate
Temperature	Deg C		Rate
Pressure	MPa		Rate
Specific Volume	m^3/kg		Rate
Specific Enthalpy	kJ/kg		Rate
Specific Enthalpy Adjust	kJ/kg		Rate
Specific Enthalpy Net	kJ/kg		Rate

Example of 500 Series in BZC Ex d enclosure